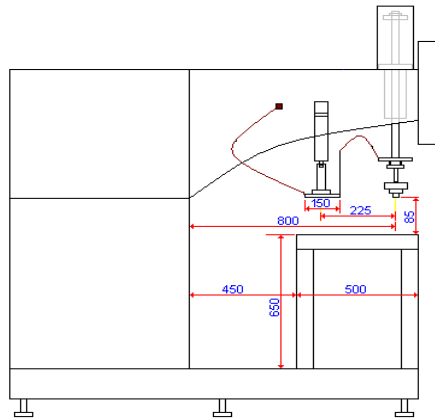


STANDARD THROAT STATIONARY FLOOR MOUNTED HIGH FREQUENCY WELDER						
Models available	ST08	ST15	ST20	ST25	ST30	
Power output	8 KW	15 KW	20 KW	25 KW	30 KW	
Power input	11 KVA	20 KVA	30 KVA	35 KVA	40 KVA	
Maximum weld length	900 mm.	1200 mm.	1200 mm.	1500 mm.	1500 mm.	
Construction						
Bed	Length	1200 mm	1500 mm.	1500 mm.	1800 mm.	1800 mm.
	Width	500 mm.				
Throat	Width	450 mm.				
	Height	650 mm.				
Press						
Type	Pneumatic					
Daylight	85 mm.					
Protection	Available					
Air pressure control	Electronic, Air pressure can be programmed					
Weld Bar movement	Positioning by means of two way joy-stick					
Air pressure	9 Kg/sq. cm.					
Control system						
Control component	Programmable Logic Controller (PLC)					
Human Machine Interface	5.7" Colour Touch Panel					
No. of programs	800					
Program parameters	Pre-heat time, Heat time, Cool time, Power Level, Air pressure					
Power level control	As Touch Panel parameter in steps of 0.01%					
Miscellaneous features						
Weld bar release	Available on touch panel					
Weld bar area lighting	Available					
Weld bar cooling	Available with forced fluid and radiator					
Machine usage log	Available as 8 day hourly log					
Flash protection	Available					



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