

### SUSPENDED STATIONARY HIGH FREQUENCY WELDER

Models available	ST08H	ST15H	ST20H	ST25H	ST30H
Power output	8 KW	15 KW	20 KW	25 KW	30 KW
Power input	11 KVA	20 KVA	30 KVA	35 KVA	40 KVA
Maximum weld length	900 mm.	1200 mm.	1200 mm.	1500 mm.	1500 mm.
Construction					
Bed	Length	1200 mm	1500 mm.	1500 mm.	1800 mm.
	Width	1000 mm.			
Press					
	Type	Pneumatic			
	Daylight	85 mm.			
	Protection	Available			
	Air pressure control	Electronic, Air pressure can be programmed			
	Weld Bar movement	Positioning by means of two way joy-stick			
		Rotatable in 120 degrees around centre			
Air pressure	9 Kg/sq. cm.				
Control system					
	Control component	Programmable Logic Controller (PLC)			
	Human Machine Interface	5.7" Colour Touch Panel			
	No. of programs	800			
	Program parameters	Pre-heat time, Heat time, Cool time, Power Level, Air pressure			
	Power level control	As Touch Panel parameter in steps of 0.01%			
Miscellaneous features					
	Weld bar release	Available on touch panel			
	Weld bar area lighting	Available			
	Weld bar cooling	Available with forced fluid and radiator			
	Machine usage log	Available as 8 day hourly log			
	Flash protection	Available			



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