

PARTICULARS	305 mm	12" mm	457 mm	18" mm	630 mm	24" mm	762 mm	30" mm	815 mm	32" mm	915 mm	36" mm
Maximum Stroke	350	13.75	500	19.5	650	25.5	800	31.5	950	37.25	1050	41.25
Max. distance Table to Ram	300	11.75	385	15	460	18	510	20	550	21.5	600	23.5
Min. distance Table to Ram	40	1.5	40	1.5	50	2	50	2	75	3	75	3
Length & width of Table Top	300x225	11.75x8.75	460x310	18x12.25	610/360	24x4	760x400	30x15.75	910x450	35.75x17.75	1015x500	40x19.5
Length of Cross Slide	600	23.5	810	31.75	950	37.25	1000	39.25	1300	51.25	1375	54
Max. Travel of Tools Slides	130	5	160	6.25	190	7.5	200	7	210	8.25	240	9.25
Max. Size of Tool Shank	16Lx16R	0.6Lx0.6R	25Lx25R	1Lx1R	25Lx25R	1Lx1R	25Lx25R	1Lx1R	36Lx36R	1.4Lx1.4R	40Lx40R	1.5Lx1.5R
Ram Speed	3	3	3	3	4	4	4	4	4	4	4	4