

Dimensions in mm

d ₁	g6	-0.2 d ₂	k	Length											
				100	125	160	200	250	315	350	400	450	500	550	600
2	-0.003 -0.01	3	0.5	✓	✓	✓	✓	✓	✓	✓	-	-	-	-	-
2.5		3.5		✓	✓	✓	✓	✓	✓	✓	-	-	-	-	-
3		4.5		✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
3.5	-0.004 -0.012	5		✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
4		5.5		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
4.5		6		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
5		6.5		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
6		8		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
8	-0.005	10		1	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
10	-0.014	12	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
12	-0.006 -0.017	14	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

Material Hot die Steel H11 / H13 or Silver

Finish Hardened, Tempered and Prec

Hardness HDS : Surface after nitriding 65
 Silver Steel : 50° - 60° Rc (No
 working temperature upto 200