

Dimension in mm

d1	h6	L*	d2	d3	h6
0.5-1.5	-0.006.	70	3	2	-0.006
1.55-2.5			4.5	3	

The dimensions of d1 are in steps of 0.05 mm.

Material HSS 6-5-2

Finish Hardened, tempered and precision plunge ground. The diameter of d1 is concentric to d3 within the specified limit of 0.005 mm.

*Length Other lengths are 40, 50, 60 & 80 mm.

Surface Finish 0.3-0.4 μm .

Hardness Shank $62 \pm 2^\circ$ Rockwell C
Head $45 \pm 5^\circ$ Rockwell C